

UNDERCOAT

EXPRESS 5T

PRODUCT INFORMATION	
PRODUCT NAME	Undercoat Express 5T
PRODUCT CODE	DI05
DESCRIPTION	Mr. Paint Man Undercoat Express 5T is a premium grade fast-drying solvent-based undercoat.
USAGE	Designed as an undercoat with outstanding build and levelling properties and is ideal for all types of interior and exterior timber. It can also be used on properly primed metal and masonry surfaces.
BENEFITS	Gives an excellent build for easy sanding and will provide a level smooth finish over rough timber.
PACK SIZE	0.9, 4.5 and 18 Litres.
COLOR RANGE	White only.

PERFORMANCE GUIDE	
THEORETICAL COVERAGE	Approximately 13 - 15m ² /litre
No. of Coats	1 coat

PRODUCT DATA	
COMPOSITION (nominal)	
Pigment	Titanium Dioxide and Mineral Extenders.
Binder	Acrylic Copolymer.
Solvent	White Spirit.
VOLUME SOLIDS	45

APPLICATION	
THINNING	
Brush or Roller	For normal use, thinning is usually not necessary. If required, should not exceed 1 part of mineral turpentine to 10 parts of paint (10%).
Conventional Spray	Add up to 1 part of mineral turpentine to 3 parts of paint (30%).
Airless Spray	Ready to use.
SPRAY RECOMMENDATIONS	
Conventional Spray	Satisfactory through most equipment.
Airless Spray	A typical set up for airless spray application would be a minimum working pressure on paint of 140Kg/cm ² (2000 lb/sq

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	in) with a spray tip size 0.43mm (17 thou) and a spray tip angle of 65°.
Drying Times Touch Dry	Single coat at standard thickness : Surface dry in 30 min. (Dependant on temperature and humidity.)
Recoat	2 - 3 hours.
CLEANING UP	Immediately with mineral turpentine.

PRE-APPLICATION

SURFACE PREPARATION AND SYSTEM INFORMATION	<p>Wood - Ensure surfaces are dry, clean and free from poorly adhering materials. Previously painted surfaces should be thoroughly sand down using a suitable appropriate abrasive paper and dusted off. Patch all holes and crevices with an appropriate wood filler.</p> <p>Metal – Ensure the surface to be painted is clean, remove all grease, wax and surface contaminants using mineral turpentine. For previously painted surfaces, it must be thoroughly sanded down using a suitable abrasive paper prior to solvent wiping with mineral turpentine. Steel surfaces should be manually prepared by power or hand tool to BS 7079 Part A1:1989 and then primed with a suitable metal primer.</p>
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PRECAUTION

SAFETY MEASURES AND INSTRUCTIONS	<p>Keep away from sources of ignition – no smoking.</p> <p>Keep away from food, drinks, animal feed and out of reach of children. If swallowed seek medical advice immediately.</p> <p>Container must be in a secure, upright position and be tightly closed and stored in a cool and shaded place.</p> <p>Work only in well ventilated areas. Do not breathe in vapour/spray.</p> <p>Avoid contact with skin. Wear eye/face protection. In case of eye contact, rinse immediately with plenty of water and seek medical advice. To remove splashes of paint from skin, use soap and water or a recognised cleanser.</p> <p>Do not empty into drains or water courses.</p> <p>Chemical Safety Data Sheet (CSDS) is available upon request.</p>
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For further details, kindly contact:

MR. PAINT MAN SDN BHD (649192-U)

No. A-30-06, 3-Two Square, No. 2 Jalan 19/1,
46300 Petaling Jaya, Selangor Darul Ehsan, Malaysia.

Tel: 603 7960 8199 Fax: 603 7960 9399

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